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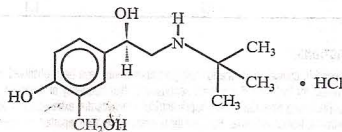
## Xopenex® (levalbuterol HCl) Inhalation Solution, 0.31 mg\*, 0.63 mg\*, 1.25 mg\*

\*Potency expressed as levalbuterol

### PRESCRIBING INFORMATION

#### DESCRIPTION:

Xopenex (levalbuterol HCl) Inhalation Solution is a sterile, clear, colorless, preservative-free solution of the hydrochloride salt of levalbuterol, the (R)-enantiomer of the drug substance racemic albuterol. Levalbuterol HCl is a relatively selective beta<sub>2</sub>-adrenergic receptor agonist (see **CLINICAL PHARMACOLOGY**). The chemical name for levalbuterol HCl is (R)- $\alpha$ -[1-(1-dimethylethylamino)methyl]-4-hydroxy-1,3-benzenedimethanol hydrochloride, and its established chemical structure is as follows:



The molecular weight of levalbuterol HCl is 275.8, and its empirical formula is  $C_{13}H_{21}NO_4 \cdot HCl$ . It is a white to off-white, crystalline solid, with a melting point of approximately 187°C and solubility of approximately 180 mg/mL in water.

Levalbuterol HCl is the USAN modified name for (R)-albuterol HCl in the United States.

Xopenex (levalbuterol HCl) Inhalation Solution is supplied in unit-dose vials and requires no dilution before administration by nebulization. Each 3 mL unit-dose vial contains 0.31 mg of levalbuterol (as 0.36 mg of levalbuterol HCl) or 0.63 mg of levalbuterol (as 0.73 mg of levalbuterol HCl) or 1.25 mg of levalbuterol (as 1.44 mg of levalbuterol HCl), sodium chloride to adjust tonicity, and sulfuric acid to adjust the pH to 4.0 (3.3 to 4.5).

#### CLINICAL PHARMACOLOGY:

Activation of beta<sub>2</sub>-adrenergic receptors on airway smooth muscle leads to the activation of adenylylase and to an increase in the intracellular concentration of cyclic-3', 5'-adenosine monophosphate (cyclic AMP). This increase in cyclic AMP leads to the activation of protein kinase A, which inhibits the phosphorylation of myosin and lowers intracellular ionic calcium concentrations, resulting in relaxation. Levalbuterol relaxes the smooth muscles of all airways, from the trachea to the terminal bronchioles. Levalbuterol acts as a functional antagonist to relax the airway irrespective of the spasmogen involved, thus protecting against all bronchoconstrictor challenges. Increased cyclic AMP concentrations are also associated with the inhibition of release of mediators from mast cells in the airway.

While it is recognized that beta<sub>2</sub>-adrenergic receptors are the predominant receptors on bronchial smooth muscle, data indicate that there is a population of beta<sub>1</sub>-receptors in the human heart that comprise between 10% and 50% of cardiac beta<sub>2</sub>-adrenergic receptors. The precise function of these receptors has not been established (see **WARNINGS**). However, all beta<sub>2</sub>-adrenergic agonist drugs can produce a significant cardiovascular effect in some patients, as measured by pulse rate, blood pressure, symptoms, and/or electrocardiographic changes.

#### Preclinical Studies

Results from an *in vitro* study of binding to human beta<sub>2</sub>-adrenergic receptors demonstrated that levalbuterol has approximately 2-fold greater binding affinity than racemic albuterol and approximately 100-fold greater binding affinity than (S)-albuterol. In guinea pig airways, levalbuterol HCl and racemic albuterol decreased the response to spasmogens (e.g., acetylcholine and histamine), whereas (S)-albuterol was ineffective. These results suggest that the bronchodilatory effects of racemic albuterol are attributable to the (R)-enantiomer.

Intravenous studies in rats with racemic albuterol sulfate have demonstrated that albuterol crosses the blood-brain barrier and reaches brain concentrations amounting to approximately 5.0% of the plasma concentrations. In structures outside the blood-brain barrier (pineal and pituitary glands), albuterol concentrations were found to be 100 times those in the whole brain.

Studies in laboratory animals (minipigs, rodents, and dogs) have demonstrated the occurrence of cardiac arrhythmias and sudden death (with histologic evidence of myocardial necrosis) when beta<sub>2</sub>-agonists and methylxanthines are administered concurrently. The clinical significance of these findings is unknown.

#### Pharmacokinetics (Adults and Adolescents ≥ 12 years old)

The inhalation pharmacokinetics of Xopenex Inhalation Solution were investigated in a randomized cross-over study in 30 healthy adults following administration of a single dose of 1.25 mg and a cumulative dose of 5 mg of Xopenex Inhalation Solution and a single dose of 2.5 mg and a cumulative dose of 10 mg of racemic albuterol sulfate inhalation solution by nebulization using a PARI LC Jet™ nebulizer with a Dura-Neb® 2000 compressor.

Following administration of a single 1.25 mg dose of Xopenex Inhalation Solution, exposure to (R)-albuterol (AUC of 3.3 ng·hr/mL) was approximately 2-fold higher than following administration of a single 2.5 mg dose of racemic albuterol inhalation solution (AUC of 1.7 ng·hr/mL) (see **Table 1**). Following administration of a cumulative 5 mg dose of Xopenex Inhalation Solution (1.25 mg given every 30 minutes for a total of four doses) or a cumulative 10 mg dose of racemic albuterol inhalation solution (2.5 mg given every 30 minutes for a total of four doses),  $C_{max}$  and AUC of (R)-albuterol were comparable (see **Table 1**).

**Table 1: Mean (SD) Values for Pharmacokinetic Parameters in Healthy Adults**

	Single Dose		Cumulative Dose	
	Xopenex 1.25 mg	Racemic albuterol sulfate 2.5 mg	Xopenex 5 mg	Racemic albuterol sulfate 10 mg
$C_{max}$ (ng/mL)				
(R)-albuterol	1.1 (0.45)	0.8 (0.41)**	4.5 (2.20)	4.2 (1.51)**
$T_{max}$ (h) <sup>a</sup>				
(R)-albuterol	0.2 (0.17, 0.37)	0.2 (0.17, 1.50)	0.2 (-0.18*, 1.25)	0.2 (-0.28*, 1.00)
AUC (ng·h/mL)				
(R)-albuterol	3.3 (1.58)	1.7 (0.99)**	17.4 (8.56)	16.0 (7.12)**
$T_{1/2}$ (h)				
(R)-albuterol	3.3 (2.48)	1.5 (0.61)	4.0 (1.05)	4.1 (0.97)

<sup>a</sup> Median (Min, Max) reported for  $T_{max}$ .

\* A negative  $T_{max}$  indicates  $C_{max}$  occurred between first and last nebulizations.

\*\* Values reflect only (R)-albuterol and do not include (S)-albuterol.

#### Pharmacokinetics (Children 6-11 years old)

The pharmacokinetic parameters of (R)- and (S)-albuterol in children with asthma were obtained using population pharmacokinetic analysis. These data are presented in **Table 2**. For comparison, adult data obtained by conventional pharmacokinetic analysis from a different study also are presented in **Table 2**. In children, AUC and  $C_{max}$  of (R)-albuterol following administration of 0.63 mg Xopenex Inhalation Solution were comparable to those following administration of 1.25 mg racemic albuterol sulfate inhalation solution.

When the same dose of 0.63 mg of Xopenex was given to children and adults, the predicted  $C_{max}$  of (R)-albuterol in children was similar to that in adults (0.52 vs. 0.56 ng/mL), while predicted AUC in children (2.55 ng·hr/mL) was about 1.5-fold higher than that in adults (1.65 ng·hr/mL). These data support lower doses for children 6-11 years old compared with the adult doses (see **DOSE AND ADMINISTRATION**).

**Table 2: (R)-Albuterol Exposure in Adults and Pediatric Subjects (6-11 years)**

Treatment	Children 6-11 years				Adults ≥ 12 years	
	Xopenex 0.31 mg	Xopenex 0.63 mg	Racemic albuterol 1.25 mg	Racemic albuterol 2.5 mg	Xopenex 0.63 mg	Xopenex 1.25 mg
AUC <sub>0-∞</sub> (ng·hr/mL) <sup>a</sup>	1.36	2.55	2.65	5.02	1.65 <sup>b</sup>	3.3 <sup>b</sup>
$C_{max}$ (ng/mL) <sup>d</sup>	0.303	0.521	0.553	1.08	0.56 <sup>b</sup>	1.1 <sup>b</sup>

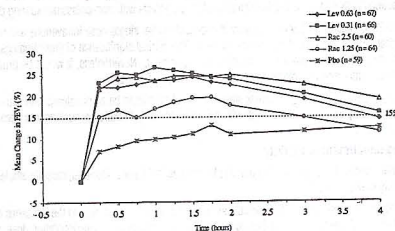
<sup>a</sup> The values are predicted by assuming linear pharmacokinetics

<sup>b</sup> The data obtained from Table 1

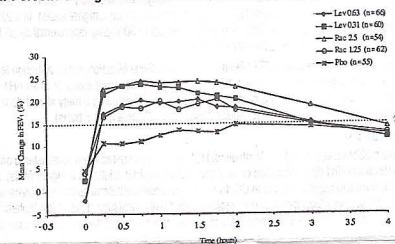
<sup>c</sup> Area under the plasma concentration curve from time 0 to infinity

<sup>d</sup> Maximum plasma concentration

**Figure 3: Mean Percent Change from Baseline FEV<sub>1</sub> on Day 1, Children 6-11 Years of Age**



**Figure 4: Mean Percent Change from Baseline FEV<sub>1</sub> on Day 21, Children 6-11 Years of Age**



#### INDICATIONS AND USAGE:

Xopenex (levalbuterol HCl) Inhalation Solution is indicated for the treatment or prevention of bronchospasm in adults, adolescents, and children 6 years of age and older with reversible obstructive airway disease.

#### CONTRAINDICATIONS:

Xopenex (levalbuterol HCl) Inhalation Solution is contraindicated in patients with a history of hypersensitivity to levalbuterol HCl or racemic albuterol.

#### WARNINGS:

1. **Paradoxical Bronchospasm:** Like other inhaled beta-adrenergic agonists, Xopenex Inhalation Solution can produce paradoxical bronchospasm, which may be life threatening. If paradoxical bronchospasm occurs, Xopenex Inhalation Solution should be discontinued immediately and alternative therapy instituted. It should be recognized that paradoxical bronchospasm, when associated with inhaled formulations, frequently occurs with the first use of a new canister or vial.

2. **Deterioration of Asthma:** Asthma may deteriorate acutely over a period of hours or chronically over several days or longer. If the patient needs more doses of Xopenex Inhalation Solution than usual, this may be a marker of destabilization of asthma and requires reevaluation of the patient and treatment regimen, giving special consideration to the possible need for anti-inflammatory treatment, e.g., corticosteroids.

3. **Use of Anti-Inflammatory Agents:** The use of beta-adrenergic agonist bronchodilators alone may not be adequate to control asthma in many patients. Early consideration should be given to adding anti-inflammatory agents, e.g., corticosteroids, to the therapeutic regimen.

4. **Cardiovascular Effects:** Xopenex Inhalation Solution, like all other beta-adrenergic agonists, can produce a clinically significant cardiovascular effect in some patients, as measured by pulse rate, blood pressure, and/or symptoms. Although such effects are uncommon after administration of Xopenex Inhalation Solution at recommended doses, if they occur, the drug may need to be discontinued. In addition, beta-agonists have been reported to produce ECG changes, such as flattening of the T wave, prolongation of the QTc interval, and ST segment depression. The clinical significance of these findings is unknown. Therefore, Xopenex Inhalation Solution, like all sympathomimetic amines, should be used with caution in patients with cardiovascular disorders, especially coronary insufficiency, cardiac arrhythmias, and hypertension.

5. **Do Not Exceed Recommended Dose:** Fatalities have been reported in association with excessive use of inhaled sympathomimetic drugs in patients with asthma. The exact cause of death is unknown, but cardiac arrest following an unexpected development of a severe acute asthmatic crisis and subsequent hypoxia is suspected.

6. **Immediate Hypersensitivity Reactions:** Immediate hypersensitivity reactions may occur after administration of racemic albuterol, as demonstrated by rare cases of urticaria, angioedema, rash, bronchospasm, anaphylaxis, and oropharyngeal edema. The potential for hypersensitivity must be considered in the clinical evaluation of patients who experience immediate hypersensitivity reactions while receiving Xopenex Inhalation Solution.

#### PRECAUTIONS:

##### General

Levalbuterol HCl, like all sympathomimetic amines, should be used with caution in patients with cardiovascular disorders, especially coronary insufficiency, hypertension, and cardiac arrhythmias; in patients with convulsive disorders, hyperthyroidism, or diabetes mellitus; and in patients who are unusually responsive to sympathomimetic amines. Clinically significant changes in systolic and diastolic blood pressure have been seen in individual patients and could be expected to occur in some patients after the use of any beta-adrenergic bronchodilator.

Large doses of intravenous racemic albuterol have been reported to aggravate preexisting diabetes mellitus and ketoacidosis. As with other beta-adrenergic agonist medications, levalbuterol may produce significant hypokalemia in some patients, possibly through intracellular shunting, which has the potential to produce adverse cardiovascular effects. The decrease is usually transient, not requiring supplementation.

##### Information for Patients

See Illustrated Patient's Instructions for Use.

The action of Xopenex (levalbuterol HCl) Inhalation Solution may last up to 8 hours. Xopenex Inhalation Solution should not be used more frequently than recommended. Do not increase the dose or frequency of dosing of Xopenex Inhalation Solution without consulting your physician. If you find that treatment with Xopenex Inhalation Solution becomes less effective for symptomatic relief, your symptoms become worse, and/or you need to use the product more frequently than usual, you should seek medical attention immediately. While you are taking Xopenex Inhalation Solution, other inhaled drugs and asthma medications should be taken only as directed by your physician. Common adverse effects include palpitations, chest pain, rapid heart rate, headache, dizziness, and tremor or nervousness. If you are pregnant or nursing, contact your physician about the use of Xopenex Inhalation Solution.

Effective and safe use of Xopenex Inhalation Solution requires consideration of the following information in addition to that provided under Patient's Instructions for Use:

Xopenex Inhalation Solution single-use low-density polyethylene (LDPE) vials should be protected from light and excessive heat. Store in the protective foil pouch between 20°C and 25°C (68°F and 77°F) [see USP Controlled Room Temperature]. Do not use after the expiration date stamped on the container. Unused vials should be stored in the protective foil pouch. Once the foil pouch is opened, the vials should be used within 2 weeks. Vials removed from the pouch, if not used immediately, should be protected from light and used within 1 week. Discard any vial if the solution is not colorless.

The drug compatibility (physical and chemical), efficacy, and safety of Xopenex Inhalation Solution when mixed with other drugs in a nebulizer have not been established.

##### Drug Interactions

Other short-acting sympathomimetic aerosol bronchodilators or epinephrine should be used with caution with levalbuterol. If additional adrenergic drugs are to be administered by any route, they should be used with caution to avoid deleterious cardiovascular effects.

1. **Beta-blockers:** Beta-adrenergic receptor blocking agents not only block the pulmonary effect of beta-agonists such as Xopenex (levalbuterol HCl) Inhalation Solution, but may also produce severe bronchospasm in asthmatic patients. Therefore, patients with asthma should not normally be treated with beta-blockers. However, under certain circumstances, e.g., prophylaxis after myocardial infarction, there may be no acceptable alternatives to the use of beta-adrenergic blocking agents in patients with asthma. In this setting, cardioselective beta-blockers could be considered, although they should be administered with caution.



# Xopenex<sup>®</sup> Inhalation Solution, (levalbuterol HCl)

1.25 mg/3 mL\* \*Potency expressed as levalbuterol

Each unit-dose vial contains 1.25 mg of levalbuterol HCl containing sodium chloride and sulfuric acid to adjust pH.

Attention Pharmacist: Detach "Patient Information" from each vial. Use only as directed by your physician.

Protect from light. Store at 20° - 25° (68° - 77°F). Keep out of reach of children.

Unit-dose vials should remain stored in their original container. Once opened, the vials should be used within 2 weeks. Individual vials should be used within 1 week.

Rx only.

DASHNER, WILMARGE  
REF:5

R22823625  
11/27/09

XOPENEX P/F/UD 1.25MG/3ML SOLUTION

63402-0513-24 SE

USE CONTENTS OF 1 VIAL PER HAND HELD NEBULIZER EVERY 4 HOURS

An Omnicare Company

ARSHAD, SYED 2254  
OMNICARE OF HOUSTON 281-776-8860  
10000 W. AIRPORT RD STE 100 STAFFORD, TX 77477

F2254 MCR  
MSIDDIG/DC



33DBI ZBRSLUPAC  
DASHNER, WILMARGE  
VILLA TOSCAN (H-FOCUS)

QTY:144 ML  
XOPENEX P/F/UD 1.25MG/3ML  
1VHNN Q4H

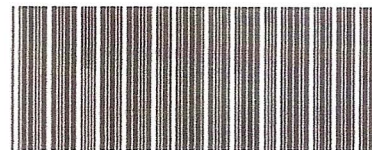
R22823625  
11/27/09

colorless

contains solution preservatives. Do not mix with product.



Manufactured for: Sepracor Inc., Marlborough, MA 01752 USA



63402-513-24

## Unit-Dose Vials

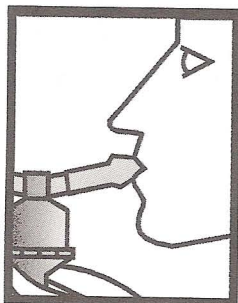


Figure 3

- Sit in a comfortable, upright position. Place the mouthpiece in your mouth (Figure 3) (or put on the face mask) and turn on the compressor.
- Breathe as calmly, deeply, and evenly as possible until no more mist is formed in the nebulizer reservoir (about 5 to 15 minutes). At this point, the treatment is finished.
- Clean the nebulizer (see manufacturer's instructions).

Note: Xopenex (levalbuterol HCl) Inhalation Solution should be used in a nebulizer only under the direction of a physician. More frequent administration or higher doses are not recommended without first discussing with your doctor. This solution should not be injected or administered orally. Protect from light and excessive heat. Store in the protective foil pouch at 20-25°C (68-77°F) [see USP Controlled Room Temperature]. Keep unopened vials in the foil pouch. Once the foil pouch is opened, the vials should be used within 2 weeks. Vials removed from the pouch, if not used immediately, should be protected from light and used within 1 week. Discard any vial if the solution is not colorless.

The safety and effectiveness of Xopenex Inhalation Solution have not been determined when one or more drugs are mixed with it in a nebulizer. Check with your doctor before mixing any medications in your nebulizer.



Manufactured for:  
**Sepracor Inc.**  
Marlborough, MA 01752 USA  
For customer service, call 1-888-394-7377.  
To report adverse events, call 1-877-737-7226.  
For medical information, call 1-800-739-0565.  
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